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### Ductile Iron Pipe (DIPS, AWWA-C900, AWWA-C905, PVC Water Pipe)

PIPE SIZE (Nom.)	ACTUAL O.D. (Inches)	CS MODEL NON-METALLIC SLEEVE			WS MODEL STEEL SLEEVE			CAST OR CORE BIT DRILLED HOLE		
		MODEL NUMBER	LINK-SEAL® SIZE	LINKS PER SEAL	MODEL NUMBER	LINK-SEAL® SIZE	LINKS PER SEAL	HOLE I.D.	LINK-SEAL® SIZE	LINKS PER SEAL
2	2.500	CS-4*	LS-300-***	6	WS-3-1/2-22-S-*	LS-200-***	8	4.000	LS-300-***	6
2-1/4	2.750	CS-4*	LS-275-***	10	WS-4-23-S-*	LS-200-***	9	4.000	LS-200-***	9
3	3.960	CS-6*	LS-340-***	10	WS-6-28-S-*	LS-340-***	9	6.000	LS-315-***	10
4	4.800	CS-8*	LS-475-***	8	WS-8-32-S-*	LS-410-***	7	8.000	LS-410-***	7
6	6.900	CS-10*	LS-475-***	10	WS-10-36-S-*	LS-410-***	10	10.000	LS-410-***	10
8	9.050	CS-12*	LS-400-***	9	WS-12-37-S-*	LS-400-***	9	12.000	LS-400-***	9
10	11.100	CS-14*	LS-410-***	15	WS-14-37-S-*	LS-340-***	24	14.000	LS-400-***	10
12	13.200	CS-18*	LS-575-***	15	WS-18-37-S-*	LS-475-***	18	16.000	LS-360-***	21
14	15.300	CS-20*	LS-475-***	20	WS-20-37-S-*	LS-575-***	17	18.000	LS-360-***	24
16	17.400	CS-22*	LS-360-***	28	WS-22-37-S-*	LS-475-***	23	20.000	LS-360-***	27
18	19.500	CS-24*	LS-410-***	25	WS-24-37-S-*	LS-575-***	21	24.000	LS-525-***	17
20	21.600	CS-25*	LS-400-***	20	WS-26-37-S-*	LS-475-***	27	26.000	LS-525-***	19
24	25.800	CC-30**	LS-400-***	23	WS-30-37-S-*	LS-400-***	23	28.000	LS-425-***	23
30	32.000	CC-38**	LS-500-***	28	WS-36-37-S-*	LS-400-***	29	36.000	LS-575-***	34
36	38.300	CC-44**	LS-500-***	33	WS-44-1/2-37-S-*	LS-500-***	33	42.000	LS-575-***	40
42	44.500	CC-50**	LS-500-***	38	WS-50-37-S-*	LS-500-***	38	50.000	LS-500-***	38
48	50.800	CC-56**	LS-500-***	43	WS-57-37-S-*	LS-500-***	43	56.000	LS-500-***	43

\* = Specify sleeve length in inches \*\* = See Cell-Cast® Page 16 \*\*\* = Specify LS Model C, S-316, L...etc when ordering (Example LS-475-C-17)

Technically there is no limit to the pipe size that can be sealed using Link-Seal® modular seals. Please contact factory for sizes not listed and for CS model plastic sleeves for walls less than 8" thick.

### Copper Tubing

PIPE SIZE (Nom.)	ACTUAL O.D. (Inches)	CS MODEL NON-METALLIC SLEEVE			WS MODEL STEEL SLEEVE			CAST OR CORE BIT DRILLED HOLE		
		MODEL NUMBER	LINK-SEAL® SIZE	LINKS PER SEAL	MODEL NUMBER	LINK-SEAL® SIZE	LINKS PER SEAL	HOLE I.D.	LINK-SEAL® SIZE	LINKS PER SEAL
1/2	0.625	CS-2*	LS-275-***	4	WS-2-15-S-*	LS-275-***	5	2.000	LS-275-***	4
3/4	0.875	CS-2*	LS-200-***	4	WS-2-1/2-20-S-*	LS-275-***	6	2.000	LS-200-***	4
1	1.125	CS-3*	LS-315-***	4	WS-2-1/2-20-S-*	LS-275-***	6	3.000	LS-315-***	4
1-1/4	1.375	CS-3*	LS-275-***	8	WS-2-1/2-20-S-*	LS-200-***	5	3.000	LS-300-***	4
1-1/2	1.625	CS-3*	LS-275-***	8	WS-3-21-S-*	LS-275-***	7	3.000	LS-275-***	8
2	2.125	CS-4*	LS-315-***	6	WS-3-1/2-22-S-*	LS-275-***	10	4.000	LS-315-***	6
2-1/2	2.625	CS-4*	LS-275-***	12	WS-4-23-S-*	LS-275-***	11	4.000	LS-275-***	11
3	3.125	CS-5*	LS-340-***	8	WS-5-25-S-*	LS-315-***	8	5.000	LS-315-***	8
4	4.125	CS-6*	LS-315-***	11	WS-6-28-S-*	LS-315-***	10	6.000	LS-315-***	10
6	6.125	CS-8*	LS-315-***	15	WS-8-32-S-*	LS-315-***	15	8.000	LS-315-***	15
8	8.125	CS-12*	LS-575-***	10	WS-10-36-S-*	LS-315-***	19	12.000	LS-575-***	10
10	10.125	CS-12*	LS-340-***	22	WS-14-37-S-*	LS-410-***	14	14.000	LS-575-***	12
12	12.125	CS-16*	LS-575-***	14	WS-16-37-S-*	LS-410-***	16	16.000	LS-575-***	14

\* = Specify sleeve length in inches \*\*\* = Specify LS Model C, S-316, L...etc when ordering (Example LS-475-C-17)

### Cast Iron Soil Pipe (Extra Heavy)

PIPE SIZE (Nom.)	ACTUAL O.D. (Inches)	CS MODEL NON-METALLIC SLEEVE			WS MODEL STEEL SLEEVE			CAST OR CORE BIT DRILLED HOLE		
		MODEL NUMBER	LINK-SEAL® SIZE	LINKS PER SEAL	MODEL NUMBER	LINK-SEAL® SIZE	LINKS PER SEAL	HOLE I.D.	LINK-SEAL® SIZE	LINKS PER SEAL
2	2.380	CS-4*	LS-300-***	6	WS-3-1/2-22-S-*	LS-200-***	8	4.000	LS-300-***	6
3	3.500	CS-5*	LS-315-***	9	WS-6-28-S-*	LS-360-***	7	5.000	LS-300-***	8
4	4.500	CS-8*	LS-475-***	8	WS-6-28-S-*	LS-300-***	10	6.000	LS-300-***	10
5	5.500	CS-8*	LS-360-***	10	WS-8-32-S-*	LS-340-***	13	8.000	LS-340-***	13
6	6.500	CS-8*	LS-315-***	15	WS-10-36-S-*	LS-475-***	10	10.000	LS-475-***	10
8	8.620	CS-12*	LS-475-***	12	WS-12-37-S-*	LS-475-***	12	12.000	LS-475-***	12
10	10.750	CS-14*	LS-410-***	15	WS-14-37-S-*	LS-425-***	10	14.000	LS-475-***	14
12	12.750	CS-16*	LS-475-***	17	WS-16-37-S-*	LS-425-***	12	16.000	LS-475-***	17
15	15.880	CS-20*	LS-410-***	21	WS-20-37-S-*	LS-475-***	20	18.000	LS-340-***	33

\* = Specify sleeve length in inches \*\*\* = Specify LS Model C, S-316, L...etc when ordering (Example LS-475-C-17)

Technically there is no limit to the pipe size that can be sealed using Link-Seal® modular seals. Please contact factory for sizes not listed and for CS model plastic sleeves for walls less than 8" thick.

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